



CAVITY C-8542 (10-2)

USE FORM TOOL FT-8542

Also see page two.

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| INCH <hr style="width: 50%; margin: 0 auto;"/> MILLIMETER |
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Form Tooling FT-8542

To purchase form tools, we recommend you contact our vendor.

Order directly from Form Relief Tool Co. or a quality form tool manufacturer of your choice.

Doering Company's primary form tool supplier is:

Form Relief Tool Co., Inc.

Davis Junction, IL

www.formrelief.com

T: 815-393-4263

F: 815-393-3143

Additional Vendor information:

Standard and special tools.

Average lead time 3-4 weeks.

Mr. Jim Marx, President

Order Information:

Form tools are generally available in 1" Straight Shank or Morse Taper 3 (MT3).

Form tools are available in HG (High Speed Steel) or TG (Tungsten Carbide Tipped).

Roughing drills are available in HG only. It is recommended to use a roughing drill.

Always verify cavity dimensions and specifications.

FT-8542 Tooling for Doering Cavity C-8542, Industry Standard 10-2:

Description: Form Relief Part Number and Shank selection:

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|--------------------|-------------|--|
| Roughing Drill, HG | CT10-2RD-HG | { In addition to Form Relief Part Number, also specify 3/4" Straight Shank or Morse Taper 3 (MT3) Shank. } |
| Form Cutting, HG | CT10-2FD-HG | |
| Form Cutting, TG | CT10-2FD-TG | |