

## SPECIFICATIONS:

Manually Operated poppet valve.  
Two way, normally closed, push operator to open.  
Use Port No. 1 for Pressure Inlet.  
Maximum pressure 5,000 PSI, Cavity C-8502  
Cavity C-8542, 5,000 PSI Port 1, 3,500 PSI Port 2  
See "SHIFT FORCE NOTES" regarding operating force  
required to open and hold open the valve.  
1/4" Stroke is approximate.  
Overtravel Protection is available.  
Overstroking will damage the valve.  
Use 1" wrench to install valve.  
Torque to 20 foot pounds.  
Use lubricant on external oil seals and mounting  
threads.  
Fluid temperature -45°F (-42.7°C) to 200°F (93.3°C)

## STANDARD OPTIONS

Hand Knob operator shown.  
Hand Knob is available in Aluminum or Stainless Steel.  
Direct Plunger available for mechanical operation.  
T Option 10-32 vent ports at Key 7 ( 2 Places )  
Poppet & Seat (Key 4) 17-4 PH900 SST.  
Seal Materials used are Buna-N and Teflon.  
Optional seal and construction materials available.

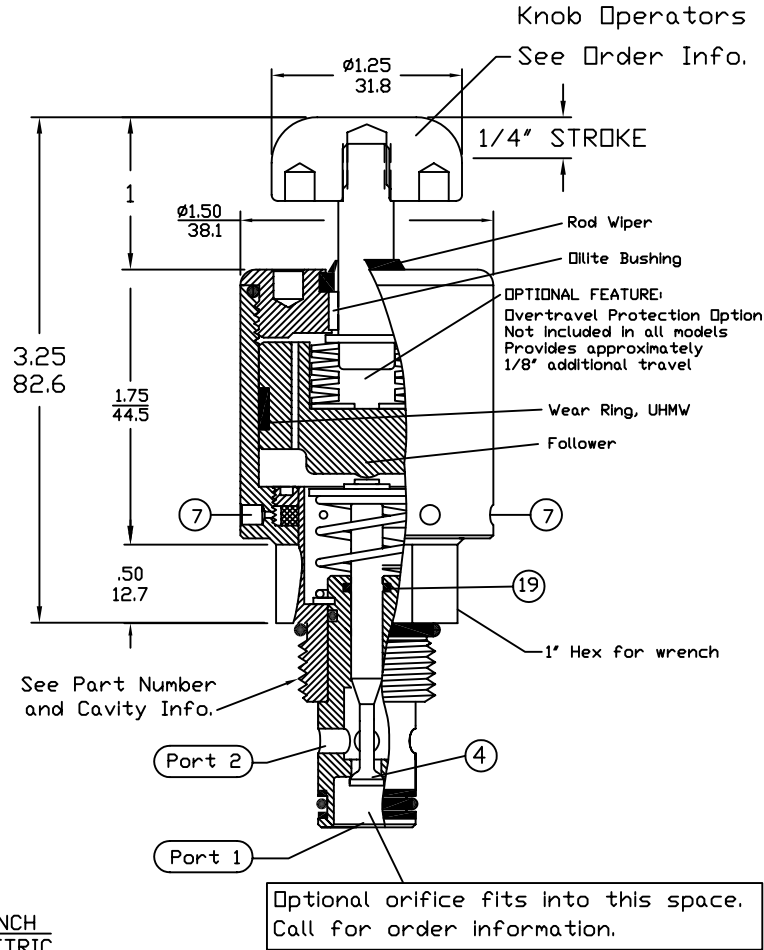
## SHIFT FORCE NOTES:

10 to 15 Pounds of Force is  
required to shift the valve  
poppet with zero pressure on  
ports 1 and 2.

To determine the additional  
operating force imposed by  
the system pressure, multiply  
the system pressure X .013  
and add the result to the  
10 or 15 Pounds.

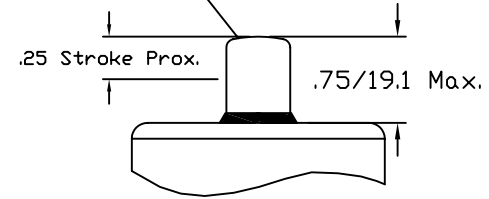
Example: 3,000 PSI System  
3000 X .013 = 39#  
39 + 15 = 54#  
Total Operator Force = 54#

## CARTRIDGE VALVE



INCH  
METRIC

Direct Plunger Operator  
.75/19.1 Radlused End  
Material 17-4 PH900, SST.



## Cavity & Housing

For 82H204M##1 Valve:  
Cavity C-8502 (8-2)  
See Spec. Sheet 1200630

Line Mount Housings:  
See Spec. Sheets  
1200672 and 1203123

Panel Mount Housings:  
See Spec. Sheets  
1202981 and 1202990

For 84H204M##1 Valve:  
Cavity C-8542 (10-2)  
See Spec. Sheet 1200621

Line Mount Housings:  
See Spec. Sheets  
1200674 and 1201455

Panel Mount Housings:  
See Spec. Sheets  
1202982 and 1202990

Valve  
Number: 8#H204M##1

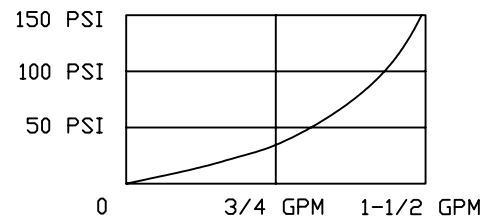
2 = 3/4-16 Thread  
Cavity C-8502  
( 8-2 )  
4 = 7/8-14 Thread  
Cavity C-8542  
( 10-2 )

Operators:  
D = Direct Plunger  
K = Knob, Aluminum  
R = Knob, Red Ano.  
S = Knob, Stainless

□ = No Overtravel  
Protection  
P = Overtravel  
Protection

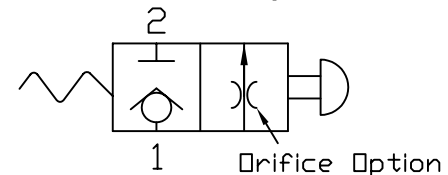
## PRESSURE DROP CHART

Flow without optional Orifice.  $C_v = 0.1$



## 2PB SERIES

Functional Symbol



With optional ORIFICE, flow  
from Port 2 to Port 1  
may damage the valve.

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