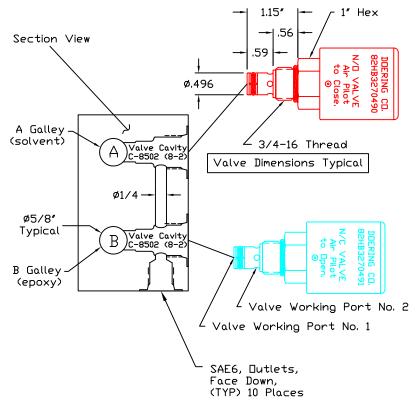
Spec. Sheet 1202753 Supplement to provide detail flow information:



Valves in Row A (solvent) 82HB3270490, Normally Open, Ref. Spec. Sheet No. 1201317

Valves in Row B (epoxy) 82HB3270491, Normally Closed, Ref. Spec. Sheet No. 1201280

MAX. SPOTFACE DEPTH MINIMUMø.813±.002 20.65 0.9 ø.688±.002 17.47 12.70 **ALTERNATE** PORT 1 CAVITY C-8502 (8-2) USE FORM TOOL FT-8502 INCH **MILLIMETER**

SPEC. SHEET NO. 1200630 REV. 005

Common Valve Cavity, C-8502 (8-2), Ref. Spec. Sheet No. 1200630

Flow area THROUGH N/O valves in Row A, Port 1 to Port 2 is diameter equivelant of Ø.187".

Flow area THROUGH N/C Valves in Row B, Port 1 to Port 2 is diameter equivelant of Ø.145".

Flow area ARDUND and THRDUGH, Valve Port No. 2 in Valve Cavity C-8502 (8-2) is diameter equivelant of $\emptyset.240^{\prime\prime}$.

