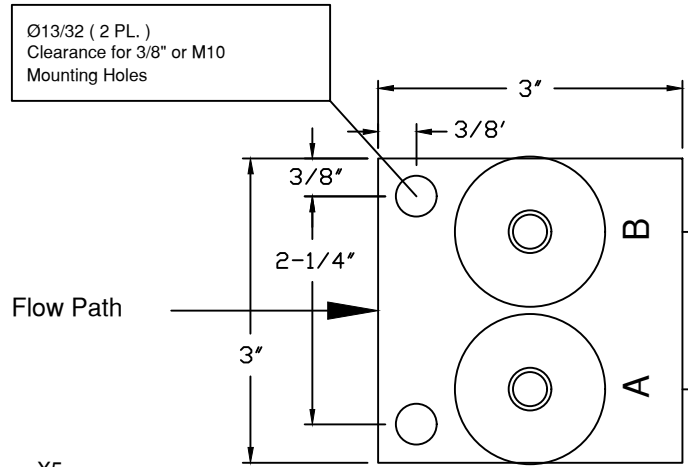


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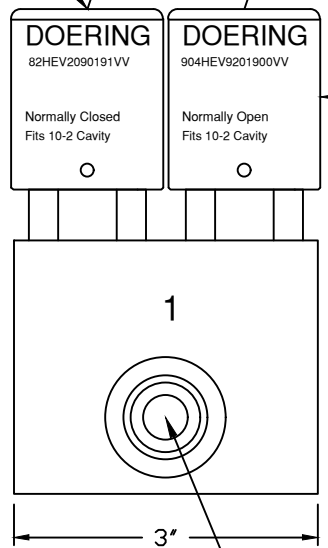


DOERING

**DRAFT**  
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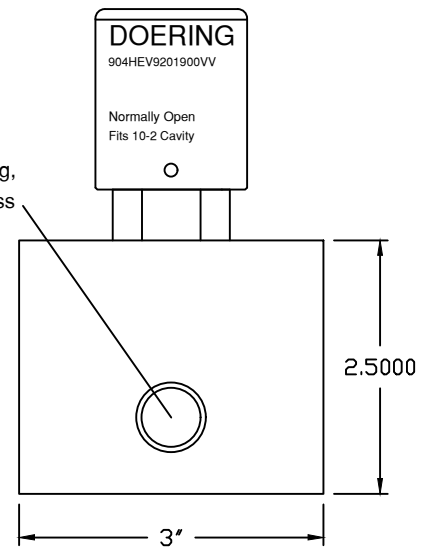


X Pilots are  
 1/8 NPT Typ.

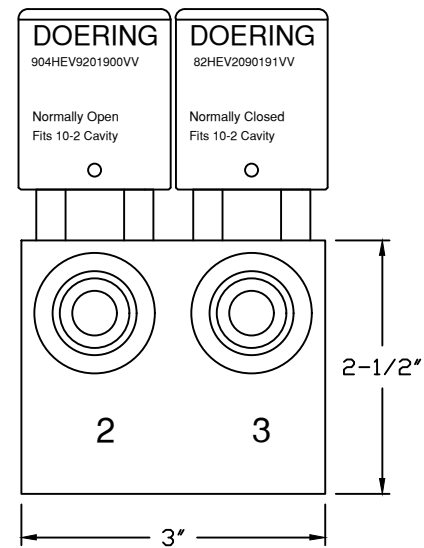


Ø1.50 Typ.

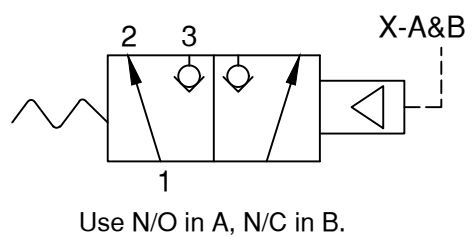
Construction Plug,  
 Brass



2.5000



SAE -8 (Ports 1, 2 & 3)



Qty.	Description
	1203194 Assembly of Manifold and 2 Valves
1	1203193 Manifold, Aluminum with Brass Construction Plug.
1	84HEV2090191VV Doering Valve, N/C (Cavity B)
1	904HEV9201900VV Doering Valve, N/O (Cavity A)

SPEC. SHEET NO. 1203194 Draft 5-1-10