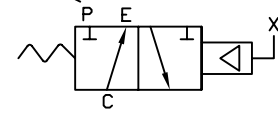


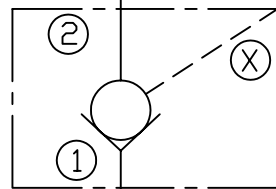
Low Pressure
Air Pilot Supply
(50 to 150 PSI)

Air Pilot Signal



Doering 11007531 3W, N/C, PAV Valve.
Open/Re-Close 75/65 PSI +/- 10%.
Based on 80 PSI at P Port.
Spec. Sheet 1200966

Point of Use



500 PSI Air Reserve

Doering 904HK9201900, N/O, POC Valve.

Pilot to System Ratio 19:1

X Pilot Pressure Rating 50-150 PSI Air Only

Port 1 Pressure Rating 5,000 PSI Air or Oil

Port 2 Pressure Rating 3,000 PSI Air or Oil

Spec. Sheet 1202970

DRAFT

DRAFT

DRAFT

CF: 12-233

Russ 1/25/2012

HDS 12-233
Schematic